



# Seam Metal Shear 3514-2

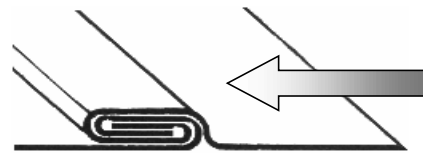
## - Ideal for multiple seams

Cold and emission-free operation

spiral ducting, seams, mesh and wire etc.

General specifications:

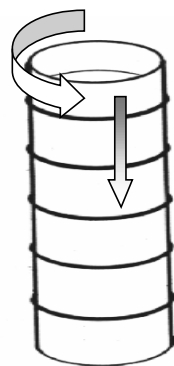
- cuts formed parts without distortion or straightening
- burr free cutting
- no finishing of the edges is required
- accurate cutting along a marked line
- single-side trimming is possible.
- working speed up to max. 5 m/min.
- cutting of U-, C- and L- profiles
- clear view to scribed line or template
- long life tool
- easy, one hand, operation
- simple and safe to use
- can cause no injury while in motion
- noise under limit regulations
- insulated and suppressed motor
- almost no maintenance necessary
- knife and jaws regrind able
- parts are standardised and interchangeable



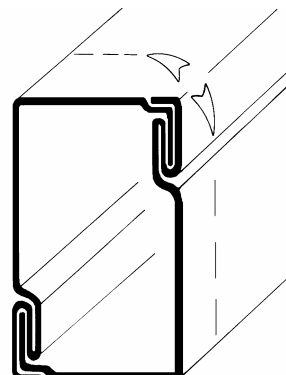
cutting through double lock seam 6 times folded at the ridge or gutter

Ideal for cutting:

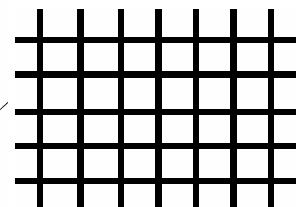
- spiral ducting
- roof & wall claddings
- through 6 times folded double lock and Pittsburgh Seams
- mesh and wire
- painted or coated aluminium
- sheet metal
- stainless steel
- non ferrous materials (aluminium, copper, zinc)



spiral ducting



Pittsburgh-seam



mesh and wire

also available:

- pneumatic: type 18/3514-2
- 12 Volt cordless tool: type AK 3514-2

DRÄCO Seam Metal Shear		type	3514-2
<b>max. cutting capacity</b>		Art.no.	61070
steel	400 N/mm <sup>2</sup>	mm/ga.	2,0 / 14
stainless steel	600 N/mm <sup>2</sup>	mm/ga.	1,5 / 16
stainless steel	800 N/mm <sup>2</sup>	mm/ga.	1,3 / 18
aluminium	250 N/mm <sup>2</sup>	mm/ga.	3,0 / 10
<b>duct- &amp; Pittsburgh Seam</b>	400 N/mm <sup>2</sup>	mm/ga.	4 x 0,90 / 21
<b>double lock seam</b>	250 N/mm <sup>2</sup>	mm/ga.	6 x 0,75 / 21
tightest radius		mm/inch	200 / 8
working speed ±		m/min	5-7
strokes		min <sup>-1</sup>	2400
motor capacity		W	500
weight		kg	2

3514-2 spare parts	
knife serrated heavy duty	035141
set of jaws	BG35146
knife-pin set	BG35055
optional accessories	
metal-box	18000

all units are ready to use

BG=Set

other voltages available