



Pneumatic Metal Shears

- cuts without distortion or straightening of formed parts
- burr free cutting
- no finishing of the edges is required
- accurate cutting along a marked line
- single-side trimming is possible
- working speed up to 9 m/min
- cutting of U-,C- and L-profiles
- clear view to scribed line or template
- long life tool
- easy, one hand, operation
- simple and safe to use
- noise under limit
- low air consumption
- ideal for application in hazardous areas

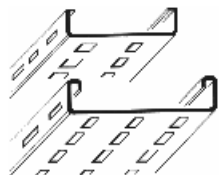
Advantage of 19/3514-2:

- Ideal for recycling companies, because of cutting through seams in barrels, also for cutting open lids in barrels, to empty the contents.
- important, if contents are inflammable, Pneumatic Metal shear cuts without sparks.
- serrated knife for better grip when cutting through painted or dirty material.



Advantage of 19/3514-7R:

- Cutting of a small radius, outside or inside.
- Ideal for inside cutting in spiral ducts, through the seams.



Advantage of 19/3520:

- This cutting tool is Ideal for cutting metal up to 2 mm, also through profiles and steel studs.



cut-outs from drilled starting hole 12-14mm



cutting of shaped parts

DRACO Metal Shears		19/ 3514-2	3514-7R	3520
max. cutting capacity		Art.no.: 62060	62070	62080
		-1	-1	-1
steel	400 N/mm ²	mm/ga. 2,0/14	2,0/14	2,0/14
stainl. steel	600 N/mm ²	mm/ga. 1,5/17	1,5/17	1,5/17
stainl. steel	800 N/mm ²	mm/ga. 1,3/18	1,3/18	1,3/18
aluminium	250 N/mm ²	mm/ga. 3,0/10	3,0/10	3,0/10
tightest radius		mm/ " 200/8	45/1¾	200/8
duct & Pittsburg Seam		mm/ " 4x0,9	4x0,7	4x0,7
double lock seam 250N/mm ²		mm/ " 6x0,7		
working speed	m/min	9	9	9
strokes	min ⁻¹	3000	3000	3000
air-consumption at 6 bar/min.	m ³ ±	0,18	0,18	0,18
motor capacity	Watts	200	200	200
weight	kg	1,3	1,3	1,3
noise	db(A)	99	99	99

spare parts	19/3514-2	19/3514-7R	19/3520
knife	03514	37140	03520
set of jaws	BG35146	BG37222	BG35020
knife-pin set	BG35055	BG35055	BG35055

optional accessories

support roller (plastic)		BG10076
support roller (metal)		BG10077

all units are ready to use