

Pneumatic Metal Shears

1910, 1913 & 1920

- cuts without distortion or straightening of formed parts
- burr free cutting
- no finishing of the edges is required
- accurate cutting along a marked line
- single-side trimming is possible
- working speed up to 9 m/min
- cutting of U-, C- and L-profiles
- clear view to scribed line or template
- long life tool
- easy, one hand, operation
- simple and safe to use
- noise under limit
- low air consumption
- ideal for application in hazardous areas

specific 1910:

- short curves possible
- ideal for body-coach workshops
- installation of car sun roofs
- support-roller keeps the shear flat
- also available: electrical SD5-1, cordless: AK 3010

specific 1913:

- ideal for installation, air conditioning, ducting, aircraft manufacturing
- for application in hazardous (explosive) areas
- ideal for U-, C-, & L-profile cutting
- also available: electrical S1001N-1, cordless: AK 3013

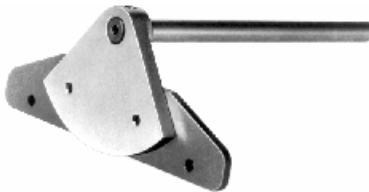


specific 1920:

- rugged tool for higher cutting capacity
- ideal for U-, C-, & L-profile cutting
- also available: electrical 2020, cordless: AK 3017

ideal for:

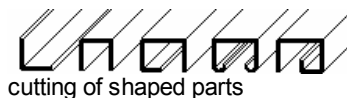
- sheet metal workshops
- air conditioning
- control cabinet fabrication
- for application in hazardous (explosive) areas



adjustable guide S/01 for straight cuts



cut-outs from drilled starting hole 10-14mm



cutting of shaped parts

DRÄCO Metal Shears	type	1910	1913	1920
max. cutting capacity	Art.no.:	62030-1	62040-1	62050-1
steel	400 N/mm ² mm/ga.	1,0/19	1,3/18	2,0/14
stainl. steel	600 N/mm ² mm/ga.	0,7/21	1,0/19	1,5/17
stainl. steel	800 N/mm ² mm/ga.	0,4/24	0,7/21	1,3/18
aluminium	250 N/mm ² mm/ga.	1,5/18	2,0/14	3,0/10
tightest radius	mm/ "	50/2	100/4	200/8
working speed	m/min	9	9	9
strokes	min ⁻¹	3000	3000	3000
air-consumption at 6 bar/min.	m ³ ±	0,18	0,18	0,18
motor capacity	Watts	200	200	200
weight	kg	1,3	1,3	1,3
noise	db(A)	99	99	99

spare parts	1910	1913	1920
knife	01011	01001	010135
set of jaws	BG13574/1	BG10600	BG13574
knife-pin set	BG12555	BG12555	BG12555

optional accessories		
adjustable guide S/01 up to 100 mm		10059
adjustable guide S/01 up to 250 mm		10060
adjustable guide S/01 up to 500 mm		10061
support roller (plastic)		BG10076
support roller (metal)		BG10077

all units are ready to use

BG=Set